

A<sup>1</sup>

another length of extruded tube. The other mold set, with the length(s) of extruded tube therein, is then also moved outwardly, in a second, oppositely directed direction, and also downwardly. The length(s) of extruded tube in each mold set is blown during movement of the mold set through a closed path back to its tube grasping position, which is the same for each mold set, for the start of another production cycle. - -

---

In the specification on page 7, delete the second paragraph and insert the following paragraph. A marked-up copy of the Specification showing these amendments is enclosed.

---

A<sup>2</sup>

- - The mold set 14 is mounted on a pair of spaced apart, inclined slides 18 for movement outwardly and downwardly from a position beneath the extruder head 12a, and the slides 18 are mounted on a shuttle 20. The shuttle 20 is mounted for movement in a horizontal plane on a pair of spaced apart slides 22 from a position aligned in a vertical plane with an extruder head 12a to a position horizontally removed therefrom. - -

---

In the specification on page 8, delete the paragraph beginning at line 9 and insert the following paragraph. A marked-up copy of the Specification showing these amendments is enclosed.

---

A<sup>3</sup>

- - When or shortly after the mold sets 14, 16 reach their rearmost positions on the slides 22, 28, respectively, the blow head associated therewith is removed therefrom and such mold sets 14, 16 are then sequentially moved

A<sup>3</sup>

upwardly and inwardly on the slides 18, 24, respectively, to a take-out position, shown as the position P in Fig. 1. A take-out device 32 engages the blown containers or other articles in the mold sets 14, 16, and then the mold sets 14, 16 are opened and the articles are removed therefrom. As is clear from Fig. 1, the position P is the same for each of the mold sets 14, 16, which allows for the use of a single take-out device 32 for both of the mold sets 14, 16. Further, the position P is away from a position beneath the extruder head 12a, for a reason which will be subsequently described in more detail. In any case, the shuttle 20 or the shuttle 26, on which the mold set 14 or the mold set 16 is mounted, is then moved toward a position beneath the extruder head 12a to begin a repeat of the cycle in connection with subsequent finite lengths of the extruded tubes T1, T2. -

---

In the specification on page 9, delete the first paragraph and insert the following paragraph. A marked-up copy of the Specification showing these amendments is enclosed.

---

A<sup>4</sup>

- - When it is desired to prelabel containers being produced by the blow molding apparatus 10, an in-mold labeling device 34 is provided to introduce a label, or an opposed pair of labels, into the mold sets 14, 16 while the mold halves 14a, 14b or 16a, 16b are in a position beneath the extruder head 12a, but while such mold sets are still open. In that regard, an in-mold labeling device in connection with a shuttle blow molding machine is described, for example, in